List of Contents

NUMBER 1/2

PROCEEDINGS OF THE 19TH INTERNATIONAL CONFERENCE ON COMPUTERS AND INDUSTRIAL ENGINEERING

Sabah U. Randhawa

xiii Editors' Note

PRODUCTION SCHEDULING-PART A

M. A. Younis and B. Saad 1 Optimal resource leveling of multi-resource projects

INDUSTRIAL ENGINEERING: TECHNOLOGY AND EDUCATION

INDOSTRIAL ENGI	MEEN	ING . TECHNOLOGY AND EDUCATION
C. Patrick Koelling, Mario G. Beruvides and Kriengkrai Tankoonsombut	5	Technology's impact on the future of industrial en- gineering
Eui H. Park, Bala Ram and Rajiv Girdhar	9	Educating manufacturing professionals for the 21st century
Jill A. Swift	13	Using TQM to identify education improvement opportunities in the College of Engineering at the University of Miami
Gary P. Maul and John S. Gillard	17	Teaching problem solving skills
Jim Mayfield and Kamal S. Ali	21	The Internet as an educational tool
John E. Shea and Thomas M. West	25	A methodology for curriculum development using multi-objective programming
Roger G. Ford and Rafael Moras	29	A five-year quest for a "quality manufacturing" lab
Alicia Mendoza, Marelys Garcia and Martha Centeno	33	Design and prototype of a multimedia based statistical tutor
M. Lulu, G. Seyoum and F. W. Swift	37	A decision model for technology transfer
Aysar P. Sussan and Jong-Geun Oh	41	Transnational strategic alliances in the telecommuni- cations industry
Halvard E. Nystrom and Blanca E. Lara Enriquez	45	Survey results regarding telecommunications connectivity in manufacturing firms in Arizona and

Sonora (Mexico)

WORK DESIGN AND MEASUREMENT

C. Patrick Koelling 49 Multimedia in work measurement and methods enand Theresa D. Ramsey gineering 53 An analysis of middle management work in non-M. G. Vargas Cortes steady conditions and M. G. Beruvides Strategic transportation model for oil in US waters Eleftherios lakovou 59 and Christos Douligeris Eric D. Dohse 63 Using transportation solutions for a facility location and Kenneth R. Morrison problem Charity M. Lynn Plant layout selection process for the fifth-generation and Kenneth R. Morrison Corvette QUALITY MANAGEMENT Integrating customer-base strategies into effective Aysar P. Sussan and William C. Johnson measurement 75 A framework for a process reengineering decision Tariq A. Aldowaisan and Lotfi K. Gaafar support system PRODUCT-PROCESS DESIGN Chetan Shukla, 79 Virtual manufacturing: an overview Michelle Vazquez and F. Frank Chen Ali K. Kamrani An integrated knowledge-based system for product 83 design feasibility and manufacturability analysis Sanjay S. Jagdale 87 Implementing distributed controls for FMCs using and Nirav Merchant Internet utilities Godwin J. Udo 91 Critical success factors for advanced manufacturing and Ike C. Ehie systems Brandon G. Mabry Transformation to lean manufacturing by an autoand Kenneth R. Morrison motive component supplier Brett W. Braiden 99 Lean manufacturing optimization of automotive and Kenneth R. Morrison motor compartment system Adriano Nyaluke, 103 Rapid prototype work space optimization Bahaa Nasser, Herman R. Leep and Hamid R. Parsaei Deborah M. Osborne Review of techniques for optimizing multiple quality and Robert L. Armacost characteristics in product development Continued

		Contents
Eyler R. Coates, Bhaba R. Sarker and Thomas G. Ray	111	Manufacturing setup cost reduction
Seog Ju Chang, Park Young Hyun and Eui H. Park	115	Quality costs in multi-stage manufacturing systems
Kumar Nagarajan, D. L. Santos and K. Srihari	119	A computer aided cost estimation system for BGA/- DCA technology
Kamal S. Ali and Adel L. Ali	123	Application specific integrated circuit design on a PC platform
Kamal S. Ali	127	Digital circuit design using FPGAs
Atef A. Ata, Ali R. Shahin and Shihab S. Asfour	131	Design of an industrial flexible robot controller using MATLAB
D. Manuel, M. Liang and F. Kolahan	135	A dynamic offsetting approach to tool path generation for machining convex pockets
CE	ELLUL	AR MANUFACTURING
Jocelyn Drolet, Georges Abdulnour and Martin Rheault	139	The cellular manufacturing evolution
Martin Rheault, Jocelyn R. Drolet and Georges Abdulnour	143	Dynamic cellular manufacturing system (DCMS)
Gursel A. Suer and Angel A. Cedeño	147	A configuration-based clustering algorithm for family formation
Catherine Roze and Raja G. Kasilingam	151	Sizing of manufacturing systems considering process flexibility
Gürsel A. Süer	155	Optimal operator assignment and cell loading in labor-intensive manufacturing cells
Keytack H. Oh	159	The computerized operator-machine system (OMS) for the least cost combination of operators and machines
Hamid Seifoddini and Manoocher Djassemi	163	Sensitivity analysis in cellular manufacturing system in the case of product mix variation
	PRO	CESS PLANNING
Bahaa Nasser, F. A. El-Gayar, I. M. Zahran, Hamid R. Parsaei	169	A prototype solid-modeling-based automated pro- cess planning system
and Herma R. Leep		

John M. Usher 173 A two-phased approach to dynamic process and Kiran J. Fernandes planning Optimum conventional computer aided process S. Abo-Ravia. 177 M. Basta, G. Abd-Rabbo, planning W. Mostafa, S. El-Masry, R. Taher and S. Metwalli Arnold Ku, K. Srihari 181 Process planning for manual PWB assembly and Jude Dilella John M. Usher 185 A STEP-based object-oriented product model for process planning PRODUCTION SCHEDULING-PART B M. G. Pereira A planning and scheduling system for manufacturing environment A. Claudio Garavelli, 193 Global manufacturing systems: a model supported O. Geoffrey Okogbaa by genetic algorithms to optimize production and Nicola Violante planning Z. Xu and S. Randhawa Dynamic job shop scheduling in a tool shared envi-197 ronment Feng-Chang R. Chang 201 A study of due-date assignment rules with constrained tightness in a dynamic job shop Chentsau Chris Ying 205 Specification of a job shop scheduling simulation model and some properties of its internal transition function Ali Allahverdi 209 Simulation of different rules in stochastic flowshops and M. Fatih Tatari Flow-time performance of modified scheduling heu-Yi-Ching Eric Li, 213 Wade H. Shaw Jr ristics in a dynamic rescheduling environment and Louis A. Martin-Vega Royce O. Bowden, 217 Integration of evolutionary programming and simu-John D. Hall lation to optimize a pull production system and John M. Usher Bhaba R. Sarker 221 Operations planning for kanbans between two adjaand Chidambaram V. Balan cent workstations Surendra M. Gupta 225 Disassembly of products and Charles R. McLean PROJECT SCHEDULING Mostafa M. Khattab 229 Limited-resource allocation in construction projects

and Ketil Søyland

Contents Abel A. Fernandez 233 The role of the nonanticipativity constraint in comand Robert L. Armacost mercial software for stochastic project scheduling **QUALITY CONTROL AND RELIABILITY** Optimal design of system reliability using interval Mitsuo Gen and Runwei Cheng programming and genetic algorithms W. Pujadas A reliability centered maintenance strategy for a dis-241 and F. Frank Chen crete part manufacturing facility **Heung-Suk Hwang** 245 A reliability prediction model for missile systems based on truncated Weibull distribution Maria E. Camargo, 249 Spectral decomposition in statistical process control R. Radharamanan, Angela I. Santos and D. G. Petry Gary P. Maul, 253 Statistical process control applied to gas metal arc Richard Richardson welding and Brett Jones The second battle of Mobile Bay - using SPC to Steven M. Zimmerman, 257 Michael R. Dardeau, control the quality of water monitoring George F. Crozier and Barr Wagstaff E. F. Saibt, V. M. F. Barchet Use of multivariate analysis in controlling a soft drink 261 and R. Radharamanan fabrication process Wade C. Driscoll Robustness of the ANOVA and Tukey-Kramer statis-265 tical tests Soumaya Yacout 269 Using control charts for parameter estimation of a and Yusuo Chang homogeneous Poisson process INFORMATION SYSTEMS Enterprise information system modeling for continu-J. H. Manley ous improvement David A. Koonce 277 A formal methodology for information model level and Mark Rowe integration in CIM systems Pascal Dreer Integration extension for computer integrated manu-281

facturing applications

environmental change

285

Validation of a replacement manufacturing database

289 An information management system for forecasting

and David A. Koonce

Vicente Fernando Silveira,

Suresh K. Khator and

Ricardo Miranda Barcia

G. Allen Pugh

Godwin J. Udo	293	Affecting the IS department characteristics with IS downsizing
Mickey L. Barton and Dia L. Ali	299	Ad hoc requests for information in databases
Bhate Sachin Kumar and Dia L. Ali	303	Object-oriented multimedia databases: making and management
Eric Summer and Dia L. Ali	307	A practical guide for implementing data warehousing
Ming Zhou and Dia L. Ali	311	Distributing data to the user: a distributed user querying interface standard for the future distributed database
Mahendar Madhavaram, Dia L. Ali and Ming Zhou	315	Integrating heterogeneous distributed database system
Benjawan Supituk and Dia L. Ali	319	Multiple reads, one write simultaneously in distributed database
Akula Ramesh and Dia L. Ali	323	Query transformation in heterogeneous distributed database systems
		SIMULATION
Chong Peng and F. Frank Chen	327	Parallel discrete event simulation of manufacturing systems: a technology survey
Thomas M. Jones and Thomas J. Crowe	331	Using simulation to realize TQM within a technical support department
Bill J. Cvetkovski, Max T. Nutkowitz and Kenneth R. Morrison	335	Modeling car dealership credit operations using arena as a business process reengineering demonstration
David C. Baibak, Casey R. Williams and Kenneth R. Morrison	339	Using Arena to teach management concepts by creating business models
Nancy Gautreau, Soumaya Yacout and Réjean Hall	343	Using computer simulation to model process quality
	c	PTIMIZATION
Raja G. Kasilingam and Chee P. Lee	347	Selection of vendors — a mixed-integer programming approach
Jairo C. R. Vieira, Suresh K. Khator and Plínio Stange	351	Portfolio selection through mathematical programming in CAD environment

and Soumaya Yacout	355	fish and seafood processing company
R. Meenakshi Sundaram and Lester Blair	359	A heuristic algorithm to minimize energy cost for scheduling test facilities
N. Alp and S. L. Murray	363	A goal programming model to evaluate the production decision through the productivity sub-systems
Bhaba R. Sarker, Lawrence Mann Jr, Evangelos Triantaphyllou and Srinivas Mahankali	367	Power restoration in emergency situations
F. Kolahan and M. Liang	371	A tabu search approach to optimization of drilling operations
A. Edwin Alexander and Adel L. Ali	375	A parallel algorithm for analysis of large-scale networks
Takao Yokota, Takeaki Taguchi and Mitsuo Gen	379	A solving for an optimal loaded-allocation problem of simple beam
Sergio deRada and Adel Ali	385	A high-resolution contouring algorithm (HRCA)
Amjed M. Al-Ghanim and Neil R. Aukland	389	A programming technique for generating minimal paths a general network
		AL INTELLIGENCE: NEURAL NETWORKS, OBJECT-ORIENTED MODELING
M. G. Pereira	393	Artificial intelligence—techniques for search results in programming projects
Eric Chu, K. Srihari and C. R. Emerson	397	Distributed artificial intelligence in process control
Margaret K. Mayer and Louis J. Plebani	401	An object oriented approach to algorithm management on networked workstations
Ayman M. Wasfy and Yasser A. Hosni	405	Object-oriented modeling of two-party negotiation
Chia-hao Chang and Yubao Chen	409	Autonomous intelligent agent and its potential applications
M. G. Pereira	413	Expert systems — aspects we must consider for use in production programming
Payman Jula, Azim Houshyar, Frank L. Severance and Anil Sawhney	417	Application of artificial neural networks in interactive simulation

Angela P. Ansuj,
M. E. Camargo,
R. Radharamanan
and D. G. Petry

Kuo-Cheng Ko
and Joseph C. Chen

Daniel Ligas and Adel Ali

Dia Ali, Mir Hossain
and David Haas

421 Sales forecasting using time series and neural networks

A fuzzy-nets training scheme for controlling non-linear systems

425 A fuzzy-nets training scheme for controlling non-linear systems

426 Neural net — fuzzy logic rules mapping for dynamic of fuzzy sets boundaries

437 Cellular atrophy for realistic neural nets

IE APPLICATIONS IN HEALTH CARE SYSTEMS

R. Radharamanan and L. P. Godoy	439	Standardization of the nutrition and diet division of the University Hospital in Santa Maria
R. Radharamanan and Leoni P. Godoy	443	Quality function deployment as applied to a health care system
E. G. Tsacle and N. A. Aly	447	An expert system model for implementing statistical process control in the health care industry
Steven M. Zimmerman and Steven Ringer	451	Issues in clinical monitoring
Michael Pose, Sara J. Czaja and Jeffrey Augenstein	455	The usability of information technology within emergency care settings
Chentsau Chris Ying	459	Productivity and staffing analysis of a sterile processing department

IE APPLICATIONS IN FOREST PRODUCTS INDUSTRY

Y. Zeng, S. Randhawa and J. Funck	463	An expert system for softwood lumber grading
Hannu Kivijärvi and Markku Tuominen	467	A decision aid in strategic planning and analysis of a wood-processing company
R. Radharamanan, L. P. Godoy and K. I. Watanabe	471	Quality and productivity improvement in a custom- made furniture industry using Kaizen

OTHER IE APPLICATIONS

Maria E. Camargo	475	Bayesian modeling of the Brazilian inflationary pro-
and R. Radharamanan		cess

HUMAN FACTORS ENGINEERING

Marc L. Resnick 479 Concurrent ergonomics: a proactive approach

Continued

Dara Strickland, Barbara Pioro and Celestine Ntuen	483	The impact of cockpit instruments on pilot exhaustion
Alexandria R. Watson, Celestine Ntuen and Eui Park	487	Effects of task difficulty on pilot workload
Marc Resnick	491	Postural changes due to fatigue
F. Calisir and M. R. Lehto	495	Drivers' risk assessments and their impact on seat belt use
Michelle S. Pitman and Celestine A. Ntuen	499	The effect of prolonged sitting on mental task per- formance
Khaled T. Mohamed, Shihab S. Asfour, Mahmoud A. Moustafa and Hasan A. Elgamal	503	A computerized dynamic biomechanical model of the human shoulder complex
M. J. Miller, Adel Ali and Kamal Ali	507	Refinement of algorithms for the real-time simulation of human movements in computer models
Victor Zaloom and Prakash Ramachandran	511	A computer based training system for process safety management
Sherif M. Waly, Shihab S. Asfour and Tarek M. Khalil	515	Effects of time windowing on the estimated EMG parameters
Marelys L. Garcia and Cesar I. Caldera	519	The effect of color and typeface on the readability of on-line text
Donghyun Park, Jaewook Choi and Andris Freivalds	525	The first ergonomic evaluation for CTDs in Korea
Julie A. Jacko and David J. Rosenthal	529	The effect of age on mapping auditory icons to vis- ual icons for computer interface design
Julie A. Jacko and Kenneth G. Ward	533	Toward establishing a link between psychomotor task complexity and human information processing

NUMBER 3/4

SELECTED PAPERS FROM THE 18TH INTERNATIONAL CONFERENCE ON COMPUTERS AND INDUSTRIAL ENGINEERING

Weixuan Xu and Jifa Gu ix Preface

GENERAL SECTION

Weixuan Xu and Ruigang Wang 537 Applications and development of industrial engineering in China 543 Manufacturing technology in Korea

MANUFACTURING SYSTEMS AND THEORY

Mooyoung Jung, Architectural requirements for rapid development of 551 Min Keun Chung agile manufacturing systems and Hyunbo Cho Joon-Mook Lim, 555 Determination of an optimal configuration of operating Kil-Soo Kim, policies for direct input-output manufacturing systems **Bong-Jin Yum** using the Taguchi method and Hark Hwang Chi Qigin, Jiang Shan, 561 Application of I.E. to the plan of production line in factory Lin Weidong and Du Junmin **Norio Watanabe** 565 An approximate solution to a JIT-based ordering system and Shusaku Hiraki Merle Thomas Jr 571 Concurrent engineering: supporting subsystems Yeongho Kim 577 Prioritized constraint network representation and processing for concurrent engineering models

CIM, FMS CELLULAR MANUFACTURING, GT

Kap Hwan Kim, 583 A distributed scheduling and shop floor control method Jong Wook Bae, Joon Yub Song and Hyun Yong Lee Runwei Cheng, Mitsuo Gen 587 Genetic algorithms for designing layout and Tatsumi Tozawa manufacturing systems **Heung-Suk Hwang** 593 A performance evaluation model for FMS based on RAM and LCC using FACTOR/AIM Linhu Zhao, 599 Genetic algorithm for robot selection and work station Yashuhiro Tsujimura assignment problem and Mitsuo Gen Wang Gang, Xu Xiaofei 603 HIT-IIP: an information integrating platform for CIM and Gao Guoan system based on client/server architecture Young-Q Lee 609 CIM implementation through JIT and MRP integration and Hee-Jun Shin

PROCESS PLANNING AND CONTROL, SCHEDULING

In-Ho Kim, Jung-Soo Oh 613 Computer aided setup planning for machining and Kyu-Kab Cho processes K. Fukushima, K. Ho, 619 Scheduling system for multi-process production and C. T. Chiu Chun Nam Cha 625 Experimental comparison of the switching heuristics for and Hark Hwang aggregate production planning problem Mitsuo Gen, 631 Fuzzy assembly line balancing using genetic algorithms Yashuhiro Tsujimura and Yinxiu Li

LOGISTICS, MATERIAL HANDLING SYSTEM, FACILITIES LAYOUT

Masatosi Kitaoka,	635	EIQNK curve analysis for the design of distribution
Takahide Nabeta, Rui Nakamura		center and warehouse with spline function
and Yanwen Dong		

MANUFACTURING TECHNOLOGIES

M. Thomas,	637	Effect of tool vibrations on surface roughness during
Y. Beauchamp,		lathe dry turning process
Y. A. Youssef		
and J. Masounave		Notice and Williams
Yves Beauchamp,	645	Investigation of cutting parameter effects on surface
Marc Thomas,		roughness in lathe boring operation by use of a full
Youssef A. Youssef		factorial design
and Jacques Masounave		

PRODUCT DEVELOPMENT, ERGONOMIC DESIGN

Myun W. Lee, Jong Soo Lee, Cha Ryong Koo and Myung Hwan Yun	653	A model for estimating the potential demand of high touch product
M. J. Wang, G J. Huang, W. Y. Yeh and C. L. Lee	657	Manual lifting task risk evaluation using computer vision system
Jae Young Kim, Myung Hwan Yun and Myun W. Lee	661	Design of optimum grip and control area for one-handed manual control devices
Linda Morris, Larry Stauffer and Dileep V. Khadilkar	665	Eliciting and managing information for product definition

Xiping Zhang, Jürgen Bode and Shouju Ren	669	Neural networks in quality function deployment
Donghyun Park and Myung Hwan Yun	675	An application of psychophysical ratings to external force estimation
		DESIGN, CAD
Li Wenfeng	681	Feature modelling from 2D drawings and product information description
Fang Weining, Zeng Li and Liang Xichang	685	Research on intelligence recognition and reconstruction of engineering graph
Zhou Dugao, Zhou Jiang and Song Juan	691	Optimization design of an axial-flow fan used for mining local-ventilation
		ROBOTICS
Gen'ichi Yasuda and Keihachiro Tachibana	697	A computer network based control architecture for autonomous distributed multirobot systems
Wu Wei, Liu Danjun, Liu Jinsong and Wu Juan	703	Master-slave intelligent robot telepresence system
		MANAGEMENT
Wang Qun and Wang Yinluo	707	Multi-dimension dynamic testing of multi-hierarchy man- power and its expert system of group optimization
	ENGINI	EERING ECONOMICS
M. lijima, Y. Takemoto, Y. Oka, H. Kito, Y. Nishigaki, K. Kataoka and S. Asahi	713	Economic aspects of environmental investment in plant facilities
Oh Hyung-sik, Lee Deok-joo and Song Chang-won	719	An analysis of the cost structure of telecommunication industry in Korea
Wen-Hsien Tsai	725	Activity-based costing model for joint products
Liu Ping, Hu Yongtong, J. Bode and Ren Shouju	731	Multi-agent system for cost estimation
Jae-Jeung Rho and Hong Bae Kim	737	SIMBASE: an economic justification tool using project- based simulation

Takaomi Kaneko	743	Building a financial diagnosis system based on fuzzy logic production system
	QL	IALITY CONTROL
Liu Hongen and Zhou Xianwei	747	A systematic planning approach to implementing total quality management through quality function deployment technique
Roderick Ma	753	Quality system: an integral part of total quality management
Takenori Takahashi	759	Statistical games and software tools for quality assurance based on statistical process control
Yasser A. Hosni, Robert Safford, Timothy S. Barth, Deborah Osborne and Teresita Stomayor	767	Knowledge based quality system in support of space shuttle operations
Xu Jichao	775	Variability detection and robustness design in complex production system
Liu Yumin	779	A improvement for MEWMA in multivariate process control
Abdellatif M. A. Haridy and Adel Z. El-Shabrawy	783	The economic design of cumulative sum charts used to maintain current control of non-normal process means
Takahiro Ohashi and Mitsugu Motomura	791	Tool life prediction for cup shaped cold forgings with fuzzy language risk analysis and fuzzy inference
MON	IITORING	S, TESTING, MAINTENANCE
Yang Hui, Yan Qin, and Morita Shigeyuki	797	An artificial intelligence system of trouble diagnosis for aircraft engines
Z. Y. Wang and C. Sahay	803	Agile monitoring system for turning of difficult-to-cut materials
Ma Yun and Zhang Youlin	813	Q control charts for negative binomial distribution
Ma Yizhong	817	Diagnosing for signal in multiple correlated processes
	so	FTWARE SYSTEM
Huang Jinghua	821	A quantitative method used in negotiation support systems
William R. Uttal and Ning Lui	827	An integrated vision system based on combining algorithms
		Continued

Leon A. Petrosjan	833	A multistage supergame of downstream pollution
and Georges Zaccour		

AI, EXPERT SYSTEM, NEURAL NETWORKS

Ma Shilong	839	A unified framework for modeling, simulating and explaining engineering systems
M. S. Eid and C. Moghrabi	843	Natural language interfaces as expert systems for industrial applications
Dijin Gong, Mitsuo Gen, Genji Yamazaki and Weixuan Xu	849	Neural network approach for allocation with capacity
Mitsuo Gen, Yasuhiro Tsujimura and Syunsuke Ishizaki	855	Optimal design of a Star-LAN using neural networks
Yinzhen Li, Mitsuo Gen and Kenichi Ida	861	Solving fuzzy shortest path problems by neural networks
Runwei Cheng, Tatsumi Tozawa, Mitsuo Gen, Hajime Kato and Yoshimasa Takayama	867	AE behaviors evaluation with BP neural network
Kenichi Ida, Mitsuo Gen and Yinzhen Li	873	Neural networks for solving multicriteria solid transportation problem
Sun Linyan and Wang Ying	879	A neural network model for environmental predication: case study for China

INFORMATION TECHNOLOGY, DATABASE

J. Jonker and E. M. Ehlers	885	IISICS for intelligent cooperation between sub-systems in a complex system
Ibtesam A. Dessouky	889	Navigating the Internet for engineering information
Zhang Guangcheng, Wang Lei and Li Long	893	Abstract mathematical model of general management information systems
Lin Xuanxiong, Li Huaizu and Zhang Wenxiu	897	Study and implementation of the virtual view in UNIX
Chienwen Wu and Geneva G. Belford	901	Improving the flexibility for replicated data management in distributed database systems

MATHEMATICS, ALGORITHM

D. W. Zheng, M. Gen	907	Evolution program for nonlinear goal programming
and K. Ida		

Takao Yokota, Mitsuo Gen, Yinxiu Li and Chang Eun Kim	913	A genetic algorithm for interval nonlinear integer programming problem
N. H. Wu and K. C. Chan	919	A genetic algorithm based approach to optimal fixture configuration
Tian Peng, Wang Huanchen and Zhang Dongme	925	Simulated annealing for the quadratic assignment problem: a further study
Soung Ryong Yee	929	Interlocking number string and code matrix
K. Ichida	933	Constrained optimization using interval analysis
Rahmat Budiarto, Masashi Yamada, Hidenori Itoh and Hirohisa Seki	939	An interactive system for constructing cat's cradle string diagram using GA
Yang Lei and Xi Youmin	945	A view of group decision making process and bivoting approach
	- 1	Announcements



